



TRANSPARENT P4625

Heat-sealable, printable Polyurethane film (transparent) suitable for white textiles.

POLI-FLEX® 4625 is a two-layer transfer film being coated with a hotmelt on the non-covered printable side. The upper side of the film after the application process is based on a transparent, UV-resistant polyurethane.

POLI-FLEX® 4625 is compatible with all current printers using ECO-solvent and SOLVENT inks. The silicone paper allows even filigree motifs to be cut by all current CAD/CAM plotters after printing.

A matt silicone paper on top of the image during the thermal transfer gives a brilliant matt finish. After heattransfer we recommend to remove the liner after a short period of cooling down to room temperature.

The transfer film is used for motifs and logos on sport, leisure and work wear.

Nylon and textiles with a hydrophobic impregnation are not suitable for heat transfer. We recommend evaluation on test material.

Due to the various influences which occur from production and transfer of plotter letterings, consistency of the carrier materials and also washing and cleaning conditions, product liability can only cover the unprocessed material.



45° Blade Recommended



Print mirror image.



160°C



2,5 - 3,0 Medium Pressure



15 Seconds



Peel Warm



Wash cold (max 60°) inside out Suitable for Tumble Drying Do Not Dry Clean



Do Not Layer.



Iron inside out. Do not iron directly onto transfers.



Suitable for cotton, mixtures of polyester/ cotton and polyester/ acrylic.



Application tape NOT required

Standard dimensions: 500 mm x 25m

| TRANSFER FILM | ADHESIVE | THICKNESS | LINER |
|--------------------|----------------------|--------------------|----------------|
| Polyurethane, cast | Polyurethane-hotmelt | 75 microns +/- 5 % | Silicone-paper |

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by the manufacturer.

Safety Data Sheet

When used under normal conditions, this product does not generate or release any dangerous substances or hazardous chemicals. This is a non-hazardous product in accordance with the current GefStoffV and EU criteria. Therefore it is not necessary to prepare a Material Safety Data Sheet for this product. The Safety Data Sheet serves only to comply with the regulation to supply information in accordance with REACH Regulation (EC) No. 1907/2006 and is available on request. This product is not a hazardous product with regards to transportation legislation; neither does it contain substances that are hazardous to water within the meaning of the federal water act. After use, dispose of the waste product in accordance with the local / national authorities.

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